

## Shell- shape Edging Machine

Classified three types:

- 1) Big Clams
- 2) Middle Clams
- 3) Small Clams

1) Big-size clam patterns:

**TK-138**

Available: 1.4.8 Stitches



2) Middle- size clam patterns:

**TK-127**

Available: 1.4.8 Stitches



3) Small- size clam patterns:

**TK-117**

Available: 6 Stitches

(Feed lifting clam should be equipped for three stitches)



**TK-117L**

1- stitch



4) Blanket Stitch:

**TK-158 (Double Row Feed Dog)**

1 Stitch available for heavy materials

Items/Models	TK-138	TK-127	TK117	TK117L	TK-158
The Number of Stitches per Clam Pattern	1, 4, 8	1, 4, 8	3 or 6	1	1
Edging Depth (The Height of Clam Pattern)	8.3 TO 12mm	7 TO 9mm	6mm	5.5 to 6mm	12mm
Interval between clam patterns (The Bottom Length of Clam Pattern)	1 TO 20mm	1 to 20mm	7 to 17mm	3 to 4mm	6mm
Applicable Thickness of Stitching Object	6mm	5mm	2.8mm		8mm
Suitable Stitching Yarn	Knitting Yarn, Cotton Yarn Linen Yarn and similar	Knitting Yarn Woolly-nylon Yarn	Knitting Yarn Woolly-nylon Yarn, Rayon Yarn		Knitting Yarn. Cotton Yarn Linen Yarn and similar
The length of Needle Bar Stroke	35mm	30mm	28mm		35mm
The lift of Pressure Foot	6.5mm	5.5mm	3mm		7.5mm
The number of Stitches per minute	1,200	1,700	1,900		1,200
Motor	1/3Hp. Clutch motor, 6P, 1100 rpm				
Straight Needle	DBX1 #22 TO 24	DBX1 #22	DCX1 #19 TO 21	DBX1 #22	N10S #10
Latch Needle	#110- 138	#110- 127	#110- 117		#110- 158
Pulley for Motor	55 TO 60mm	70 to 75mm	75 to 85mm	75 to 85mm	55 to 60mm
N.W.	19 KGS				15 KGS
G.W.	20 KGS				16 KGS
MEASUREMENT	0.033 CBM				