

L818F - R M1 A - 48 - 0 3

Model	
L818F	For normal material
L819	For extra heavy material

Gauge width

Control Panel

1 

2 

Function				
Function	Auto thread trimmer	Speed reverse feed	Wiper	Auto lifter
0	✓	✓	-	-
1	✓	✓	✓	-
2	✓	✓	-	✓
3	✓	✓	✓	✓

Features	
D	Micro lubrication
R	Vertical cutting knife
B	Rotary trimming system
N	Needle feed

Sewing Material	
L	Light
M	Medium
H	Heavy

Hook	
1	High speed hook
2	Double capacity large hook
3	Oil free hook
4	Special hook, vertical type

Feed dog	
-	4 rows of teeth
A	3 rows of teeth

70 • L818F-RM1

General Plain Seaming-with Vertical Right Trimmer

For sewing fine to extraheavy materials, such as shirts, suits, jeans, plastic, leather products.

Other Optional Specification

Specification	32	40	48	64	95
Gauge Width	1/18"	5/32"	3/16"	1/4"	3/8"

Characteristics :

1. Sewing and trimming can be done at the same time.
2. When turning the knob up, the fabric trimmer will stop its function. As a result, the machine can be treated as an ordinary lockstitch machine.
3. The movement of the fabric trimmer is special designed. Providing more safety protections to the operator.
4. The extended devices can cover all functions for auto trimming type. (Auto trimming, backstitch, thread wiping, and presser foot lifting.)
5. The overcasting is available by attaching related devices.



Optional Auxiliary

Servo Motor 380V is available.

0-5	5.5	13	DBX1 #14	4000-4500	3/16"	High Speed Hook	Medium
Function							
	13 (LA153-A)	V	V	V	V	V	V