

At your side.
brother



Using Various Stitches

Free Arm Sewing Machines

Perfect for basic sewing and mending!



LS-2125 23
Stitch Functions
Build In Stitches 10



BM-2600 57
Stitch Functions
Build In Stitches 28

Making and Mending



XL-5500 42
Stitch Functions
Build In Stitches 18

Decorative
Stitches

Specifications-Sewing

Sewing Features	LS-2125	SM-2600	XL-4500
Build In Stitch	10	25	15
Stitch Function	23	57	42
Button Hole	A	4-STEP Automatic	4-STEP Automatic
Needle Threader	B	n/a	Yes
Stitch Pattern Selection Dial	C	Yes	Yes
Stitch Length Control Dial	n/a	Yes	Yes
Stitch Width Control Dial	n/a	Yes	Yes
Needle Position Adjustment Dial	n/a	Yes	Yes
Upper Thread Tension Adjustment Dial	Yes	Yes	Yes
Bobbin Type	Vertical	Horizontal	Vertical
Quick Set Bobbin	n/a	Yes	n/a
Free Arm Sewing	Yes	Yes	Yes
Case	n/a	Dust Cover	Dust Cover



A 4-STEP Automatic Button Hole



B Needle Threader



C Stitch Pattern Selection Dial

Stitch Example

	Stitch Name	LS-2125	SM-2600	XL-4500
GARMENT CONSTRUCTION	STRAIGHT STITCH (CENTER)	○	○	○
	STRAIGHT STITCH (LEFT)	○	○	○
	STRAIGHT STITCH (RIGHT)		○	○
	ZIGZAG STITCH (15 mm)		○	○
	ZIGZAG STITCH (30 mm)	○	○	○
	ZIGZAG STITCH (45 mm)	○	○	○
	ZIGZAG STITCH (50 mm)	○	○	○
	ELASTIC STITCH	○	○	○
	ELASTIC OVERLOCK STITCH		○	○
	DARNING STITCH	○	○	○
	GATHERING	○	○	○
	TWIN NEEDLE, GATHERING		○	○
	BUTTON SEWING	○	○	○
	BUTTON-HOLE	○	○	○
	BARTACK	○	○	○
	ZIPPER INSERTION	○	○	○
	TRIPLE STRETCH STITCH		○	○
	STRETCH BLIND HEM STITCH	○	○	○
	MENDING	○	○	○
	BLIND HEM STITCH		○	○
	DOUBLE ACTION STITCH		○	○
	ARROWHEAD STITCH		○	○
	STRETCH OVERLOCK STITCH		○	○
	TRIPLE ZIGZAG STITCH		○	○
	TREE STITCH		○	○
RAMPART STITCH		○	○	
BRIDGING STITCH	○	○	○	
DECORATIVE STITCHES	SATIN STITCH	○	○	○
	PINTUCK		○	○
	TWIN NEEDLE, ZIGZAG STITCH		○	○
	AFFLIQUE	○	○	○
	CORDING	○	○	○
	TWIN NEEDLE, STRAIGHT STITCH		○	○
	SHELL TUCK STITCH	○	○	○
	FEATHER STITCH		○	○
	LEAF STITCH		○	○
	SCALLOP STITCH		○	○
	DECORATIVE STITCH		○	○
	TREE STITCH		○	○
	LEGS STITCH		○	○
	FEATHER STITCH (SMOCKING)		○	○
	BRIDGING STITCH (RICK RACK STITCH)		○	○
HEIRLOOM STITCHES	STRAIGHT STITCH (NARROW HEMMER)	○	○	○
	ARROWHEAD STITCH (HEMMING)		○	○
	STRETCH BLIND HEM STITCH (HEMMING)		○	○
	SCALLOP STITCH (HEMMING)		○	○
	ZIGZAG STITCH (COUCHING)	○	○	○
	ZIGZAG STITCH (LACE INSERTION)		○	○
	RAMPART STITCH (RIBBON INSERTION)		○	○
	STRAIGHT STITCH (PINTUCKING)		○	○
QUILTING STITCHES	LEGS STITCH (FAGOTING)		○	○
	FREE MOTION STITCH	○	○	○
	BLIND HEM STITCH	○	○	○
	FEATHER STITCH		○	○
	BRIDGING STITCH		○	○
TREE STITCH		○	○	
LEGS STITCH		○	○	
TOTAL STITCH FUNCTIONS		23	57	42